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D3140-104

Job Sheet 192733



Part No: D3140-104

Job Qty: 4 pcs ✓

Part Name: Doubler



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/1/19

Job Tracking No: Order 13294

Due Date: 4/26/19

Created By: Jennifer Renwick

Type: SOLD

Description:

Note: DWG REV F IPP Rev:A New Issue 06-02-08 JLM IPP Rev B IPP rev.C added scuffing NCR 061 EC IPP Rev:D
As per ECN #829 06-11-20 JLM

Ship Via:

Bill of Materials

Job Routing

					Standard		Workcenter/Supplier		
Op No	Operation	Qty	Start Date	Due Date	Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	Sign-off
100	Waterjet - Flow - 1	4 pcs		4/26/19	0.00	0.11	Waterjet - Flow		OK 19/06/13
110	QC 2	4 pcs		4/26/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		OK 19/06/13
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 56		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		
							QC 2 - 65		
							QC 2 - 5		
115	QC 8	4 pcs		4/26/19	0.00	0.00	QC 8 - 12		
							QC 8 - 14		
							QC 8 - 17		
							QC 8 - 20		
							QC 8 - 25		
							QC 8 - 3		
							QC 8 - 32		

Plex 4/1/19 12:33 PM Dart.Renwick.Jennife

				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
120	Small Fab - Brake NC - B4B	4 pcs	4/26/19	0.00 0.36	Small Fab - Brake - 1 - B4B
					Small Fab - Brake - 2 - B4B
					Small Fab - Brake - 3 - B4B
140	QC 5	4 pcs	4/26/19	0.00 0.00	QC 5 - 10
					QC 5 - 12
					QC 5 - 17
					QC 5 - 18
					QC 5 - 19
					QC 5 - 22
					QC 5 - 24
					QC 5 - 3
					QC 5 - 43
					QC 5 - 49
					QC 5 - 51
					QC 5 - 58
					QC 5 - 68
					QC 5 - 9
					QC 5 - 50
					QC 5 - 30
					QC 5 - 40
150	Handfinish - 1-1 Chemical-B4B	4 pcs	4/26/19	0.00 0.28	Handfinish - 1 - 1 - B4B
					Handfinish - 1 - 2 - B4B
					Handfinish - 1 - 3 - B4B
					Handfinish - 1 - 4 - B4B
					Handfinish - 1 - 5 - B4B
					Handfinish - 1 - 6 - B4B
					Handfinish - 1 - 7 - B4B
					Handfinish - 1 - 8 - B4B
					Handfinish - 1 - 9 - B4B
					Handfinish - 1 - 10 - B4B
					Handfinish - 1 - 11 - B4B
					Handfinish - 1 - 12 - B4B
					Handfinish - 1 - 13 - B4B
					Handfinish - 1 - 14 - B4B
					Handfinish - 1 - 15 - B4B
					Handfinish - 1 - 16 - B4B
					Handfinish - 1 - 17 - B4B
					Handfinish - 1 - 18 - B4B
					Handfinish - 1 - 19 - B4B
					Handfinish - 1 - 20 - B4B
					Handfinish - 1 - 21 - B4B
					Handfinish - 1 - 22 - B4B
160	QC 7	4 pcs	4/26/19	0.00 0.00	QC 7 - 10
					QC 7 - 13
					QC 7 - 14
					QC 7 - 15
					QC 7 - 17
					QC 7 - 18
					QC 7 - 19
					QC 7 - 2

					QC 7 - 28			
					QC 7 - 3			
					QC 7 - 30			
					QC 7 - 34			
					QC 7 - 36			
					QC 7 - 37			
					QC 7 - 41			
					QC 7 - 47			
					QC 7 - 48			
					QC 7 - 51			
					QC 7 - 58			
					QC 7 - 59			
					QC 7 - 60			
					QC 7 - 9			
					QC 7 - 68			
					QC 7 - 50			
					QC 7 - 67			
					QC 7 - 40			
170	Packaging 3-1 - Stock - B4B	4 pcs	4/26/19	0.00 0.00	Packaging 3 - 1 - B4B			
					Packaging 3 - 2 - B4B			
					Packaging 3 - 3 - B4B			
					Packaging 3 - 4 - B4B			
					Packaging 3 - 5 - B4B			
					Packaging 3 - 6 - B4B			
					Packaging 3 - 7 - B4B			
					Packaging 3 - 8 - B4B			
					Packaging 3 - 9 - B4B			
					Packaging 3 - 10 - B4B			
					Packaging 3 - 11 - B4B			
					Packaging 3 - 12 - B4B			
					Packaging 3 - 13 - B4B			
					Packaging 3 - 14 - B4B			
					Packaging 3 - 15 - B4B			
					Packaging 3 - 16 - B4B			
					Packaging 3 - 17 - B4B			
					Packaging 3 - 18 - B4B			
					Packaging 3 - 19 - B4B			
					Packaging 3 - 20 - B4B			
					Packaging 3 - 21 - B4B			
					Packaging 3 - 22 - B4B			
					Packaging 3 - 23 - B4B	PC GA TBS		
					Packaging 3 - 24 - B4B			
					Packaging 3 - 25 - B4B			
					Packaging 3 - 26 - B4B			
180	QC 21 - SA	4 pcs	4/26/19	0.00 0.00	QC 21 - SA - 21	21 GA TBS		
					QC 21 - SA - 70			
					QC 21 - SA - 53	9-53 JUN 19 2019		
Part Op 100 - 1-Cut as per Dwg Dwg Rev: <u>F</u> Prog Rev: <u>F</u> 2-Deburr if necessary Descriptions: 120 - Bend as per dwg. 140 - QC5- Inspect part completeness to step on W/O 150 - Chemical Conversion Coat per QSI005 4.1 170 - Identify as per dwg & Stock Location: _____ 180 - QC21- Final Inspection - Work Order Release								
Job BOM								
Part / Item	Component Name	Quantity	Operation	Container				
M2024T3S.032	2024-T3 .032 Sheet	.2240 sf (.056 ea)	100-Waterjet - Flow - 1	Sol 3848				
Job Allocations								
Operation	Component Part	Required	Inventory	Allocated				
100-Waterjet - Flow - 1	M2024T3S.032	0	217	0				
Part Specifications								
Specifications could not be found.								



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Container No: S190050



Part: D3140-104

Job No: 192733

Serial No/Batch: S190050

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 06/13/19

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